

Work Order ID 54330 -2

December 8, 2009 8:45:22 AM



Page 1

Item ID: D3783-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Longitudinal Brace Assembly

Start Date: 08/12/2009 Start Qty: 40.00

Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 40.00

Customer:

Reference:

Run Start



Approvals: Process Plan:

Date: 09/12/08

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3783

Rev A

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

1-assemble as per dwg D3783

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Signature: [Signature] Date: 10/01/07 (40)

Signature: [Signature] Date: 10/01/07 (40)

Signature: [Signature] Date: 10/01/07 (40)



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Page 2

Item ID: D3783-043

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Item Name: Longitudinal Brace Assembly

Start Date: 08/12/2009 Start Qty: 40.00



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Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: 249A

0.00



Packaging

Memo

0.00

Packaging

*PC 10/01/08 (40)*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/01/11*

*PC 10-1-08 (40)*



# Picklist Print

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Page 1

Work Order ID: 54330

Parent Item: D3783-043

Parent Item Name: Longitudinal Brace Assembly



Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 40.00

Required Qty: 40.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-13A		Purchased	No			110	Each	252.0000	40.0000			
												
Bolt												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	252	
104936	3	
108167	8	
110363	14	
112492	10	
112641	17	
113237	200	

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
4 + 40

SP 10/01/07

AN960JD516



Washer

Purchased

No

110

Each

976.0000

80.0000



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	976	
110363	46	
110523	57	
111279	39	
112082	64	
112314	14	
112828	256	
113149	500	

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
8 + 80

SP 10/01/07





# Picklist Print

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Page 2

Work Order ID: 54330

Parent Item: D3783-043

Parent Item Name: Longitudinal Brace Assembly



Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3765-1  Clevis		Manufactured	No			110	Each	36.0000	40.0000			

Warehouse  
Location  
Main Warehouse  
ST  
42766

Loc Qty

Loc Code

B 54343

40

8 10/01/07

4

D3769-3



Tube

Manufactured No

Warehouse  
Location  
Main Warehouse  
ST  
42961

Loc Qty

Loc Code

B 54373

40

8 10/01/07

4

MS21042L5



Nut

Purchased No

Warehouse  
Location  
Main Warehouse  
ST  
110382  
111636  
112314

Loc Qty

Loc Code

730

10

11

709

40

8 10/01/07

40

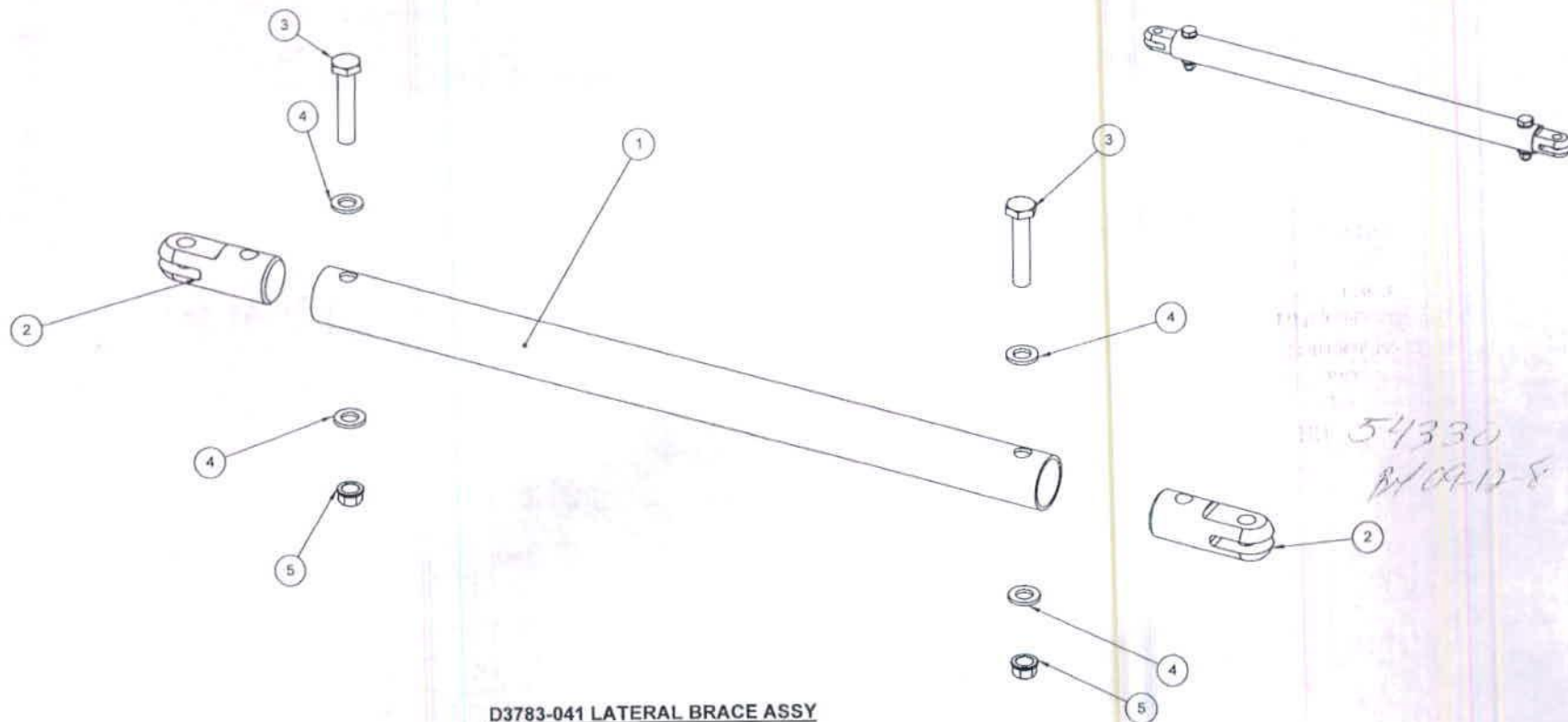
December 8, 2009 8:45:26 AM

Shop Packet Print

Page 2







**D3783-041 LATERAL BRACE ASSY**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3769-1	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960JD516)	4
5	MS21042L5	NUT	2

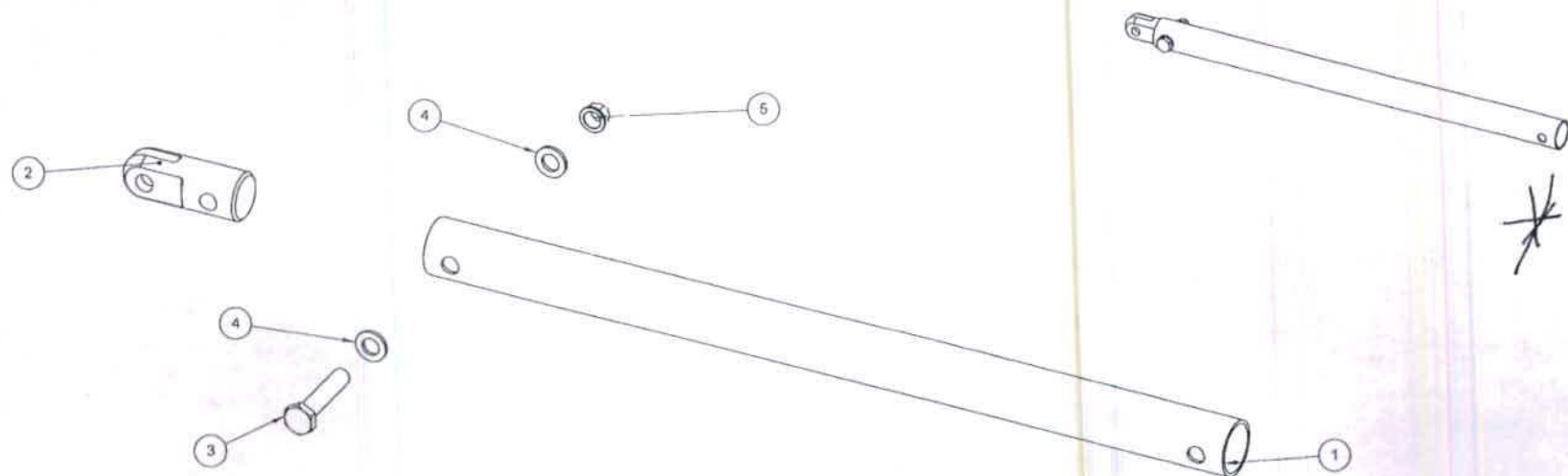
**RELEASED**  
08-06-14/10

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.52 lbs

A		NEW ISSUE	HS	08.05.04
REV	DESCRIPTION			BY DATE
DESIGN	HS	DART AEROSPACE LTD		
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA		
CHECKED	HS	DRAWING NO.	REV. A	
MFG. APPR.	HS	D3783	SHEET 1 OF 3	
APPROVED	HS	TITLE	SCALE	
DE APPR.	HS	BRACE ASSEMBLY	NTS	
DATE	08.06.04	COPYRIGHT © 2004 BY DART AEROSPACE LTD		
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# **D3783-043 LONGITUDINAL BRACE ASSY**

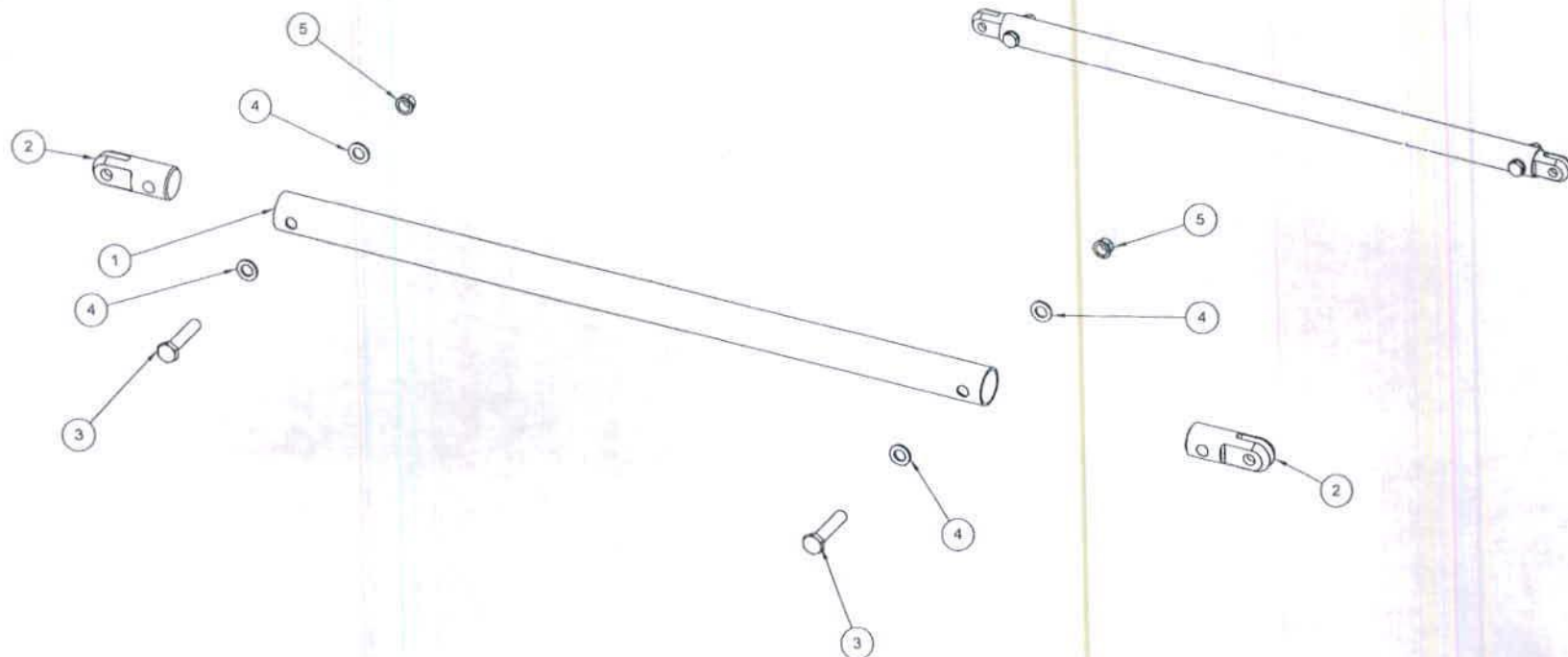
ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3769-3	TUBE	1
2	D3765-1	CLEVIS	1
3	AN5-13A	BOLT	1
4	NAS1149D0568J	WASHER (AN960JD516)	2
5	MS21042L5	NUT	1

**RELEASED**  
06-06-16

- NOTES:  
 1) MATERIAL: N/A  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: 0.41 lbs

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CHECKED	<i>[Signature]</i>	
MFG. APPR.	<i>[Signature]</i>	
APPROVED	<i>[Signature]</i>	
DE APPR.	<i>[Signature]</i>	DATE <b>08.06.04</b>





**D3783-045 ANGLE BRACE ASSY**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3769-5	TUBE	1
2	D3765-1	CLEVIS	2
3	AN5-13A	BOLT	2
4	NAS1149D0568J	WASHER (AN960J0516)	4
5	MS21042L5	NUT	2

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.63 lbs

**RELEASED**  
05-06-14

W/O 54330

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MFG. APPR.	HS	
APPROVED	HS	
DE APPR.	HS	REV. A SHEET 3 OF 3
DATE	08.06.04	

